AIR PREPARATION SYSTEM HI-FLOW FRS

1/4 to 2 Body Ports

Parker

Particulate and Coalescing Filters

⚠ Warning

The plastic material used to manufacture the plastic bowls, and the sight gauge on metal bowls, may be attacked by certain chemicals. Do not use this filter on systems with air supplied by a compressor lubricated with synthetic oils or oils containing phosphate esters or chlorinated hydrocarbons. These oils can carry over into the air lines and chemically attack and possibly rupture the bowl or sight gauge. Also, do not expose the bowl or sight gauge to materials such as carbon tetrachloride, trichlorethylene, acetone, paint thinner, cleaning fluids, or other harmful materials, for they too will cause the plastic to craze and/or rupture. For use in environments where these, or any, chemicals may be present, consult the factory for approval.

Coalescing Filters

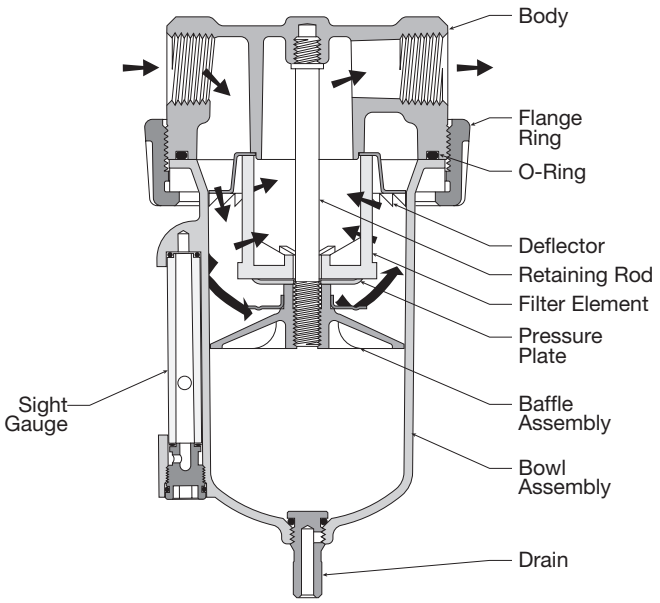
These high-efficiency filters operate on a somewhat different principle than particulate air filters. The key difference is in the element, where a fiber network is narrowly spaced to trap smaller contaminants. The special fibers hold any liquid particle which contacts them.

Pre-filtered (A particulate filter must be used prior to a coalescing filter) air enters the cylindrical element at the center. As it flows through the element, particles are captured by three different mechanisms: direct interception as particles impinge on the fibers; inertial impaction as particles are thrown against fibers by the turbulent air stream; and diffusion as smaller particles vibrate with Brownian movement to collide with fibers and other particles. As a result, coalescing elements can capture particles smaller than the nominal size of the flow passages through the element.

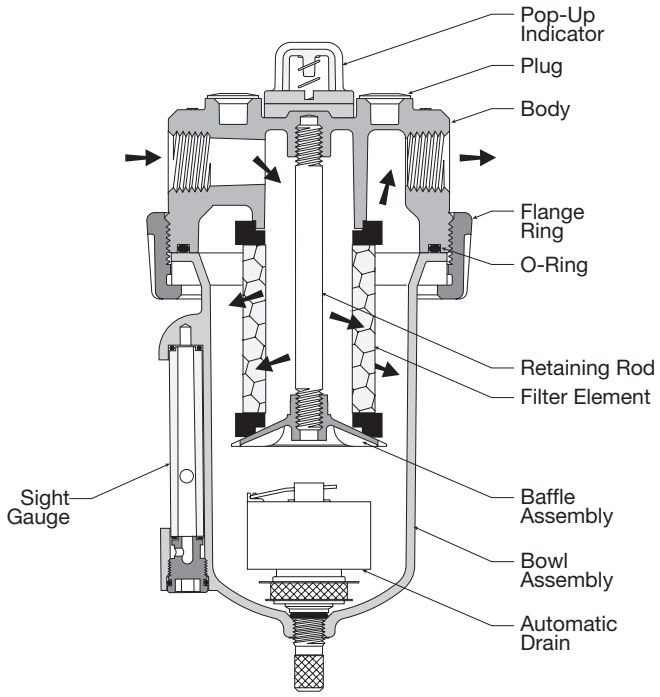
Collected liquid migrates to the crossing points of the fibers where larger drops form or coalesce. Pressure differential through the element then forces these drops to the downstream surface of the element where they gravitate downward to the sump.

The filtered air then exits through the outlet port.

It is very important that the air be pre-filtered, as larger contaminants tend to block the passages between fibers, reducing the efficiency of the coalescing element.



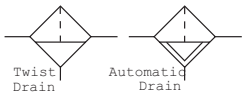
Particulate Filters



Coalescing Filters

Hi-Flow Particulate Filters - F602

Symbols



- Excellent water removal efficiency
- For heavy duty applications with minimum pressure drop requirement
- Unique deflector plate that creates swirling of the air stream ensuring maximum water and dirt separation
- Large filter element surface guarantees low pressure drop and increased element life
- 40 micron filter element standard, 5 micron available
- Metal bowl with sight gauge standard
- Twist drain as standard, optional auto drain
- 3/4" & 1" port (BSPP, NPT)

Order Code for Ordering:

BSPP Port size	Description	Flow ‡ dm³/s (scfm)	Max. bar (psig)	Height mm (inches)	Width mm (inches)	Depth mm (inches)	Weight kg (lb)	Part number
3/4"	16 oz. metal bowl / manual drain	127,4 (270)	17,2 (250)	221 (8.72)	124 (4.9)	124 (4.9)	2,86 (6.3)	**F602G06WJ**
3/4"	16 oz. metal bowl / auto drain	127,4 (270)	11,9 (175)	221 (8.72)	124 (4.9)	124 (4.9)	2,86 (6.3)	**F602G06WJR**
3/4"	32 oz. metal bowl / manual drain	127,4 (270)	20,7 (300)	303 (11.94)	124 (4.9)	124 (4.9)	2,86 (6.3)	**F602G06EJ**
3/4"	32 oz. metal bowl / auto drain	127,4 (270)	11,9 (175)	303 (11.94)	124 (4.9)	124 (4.9)	2,86 (6.3)	**F602G06EJR**
1"	16 oz. metal bowl / manual drain	141,5 (300)	17,2 (250)	221 (8.72)	124 (4.9)	124 (4.9)	3,18 (7.0)	**F602G08WJ**
1"	16 oz. metal bowl / auto drain	141,5 (300)	11,9 (175)	221 (8.72)	124 (4.9)	124 (4.9)	3,18 (7.0)	**F602G08WJR**
1"	32 oz. metal bowl / manual drain	141,5 (300)	20,7 (300)	303 (11.94)	124 (4.9)	124 (4.9)	3,18 (7.0)	**F602G08EJ**
1"	32 oz. metal bowl / auto drain	141,5 (300)	11,9 (175)	303 (11.94)	124 (4.9)	124 (4.9)	3,18 (7.0)	**F602G08EJR**

‡ dm³/s (scfm) = Standard cubic feet per minute at 6.2 bar (90 psig) inlet and 0,34 bar (5 psig) pressure drop.

Options:

F602 [ ] [ ] [ ] [ ] [ ] **/****

Port Threads	
NPT	–
G BSPP	**G**

Port Size	
3/4 inch	**06**
1 inch	**08**

Bowl	
32 oz. Large capacity metal without sight gauge	**E**
16 oz. Metal with sight gauge	**W**

Element	
G	**5 Micron**
J	**40 Micron**

Drains and Options	
Blank	**Manual twist drain**
Q	External heavy duty auto drain
R	**Internal auto drain**
U	**Semi-auto drain**

Engineering Level	
/**	**Will be entered at factory**

Standard order code shown in bold.

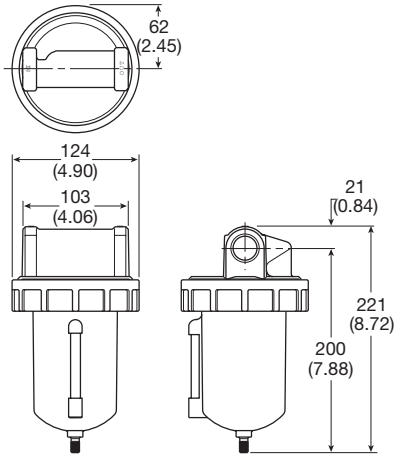
Specifications

Flow capacity‡	3/4"	127,4 dm³/s ANR (270 scfm)
	1"	141,5 dm³/s ANR (300 scfm)
Operating temperature		
Aluminum (E)		4,4°C to 65,6°C (40°F to 150°F)
Zinc with gauge (W)		4,4°C to 65,6°C (40°F to 150°F)
With internal auto drain [R]		4,4°C to 52°C (40°F to 125°F)
With external auto drain [Q]		4,4°C to 65,6°C (40°F to 150°F)
Max supply pressure		
Aluminum (E)		0 to 20,7 bar (0 to 300 psig)
Zinc with gauge (W)		0 to 17,2 bar (0 to 250 psig)
With internal auto drain [R]		1,4 to 11,9 bar (20 to 175 psig)
With external auto drain [Q]		0 to 17,2 bar (0 to 250 psig)
Bowl capacity	Zinc with gauge (W)	16 oz
	Aluminum (E)	32 oz
Port size		3/4, 1
Weight	16 oz	2,86 kg (6.3 lb)
	32 oz	3,18 kg (7.0 lb)

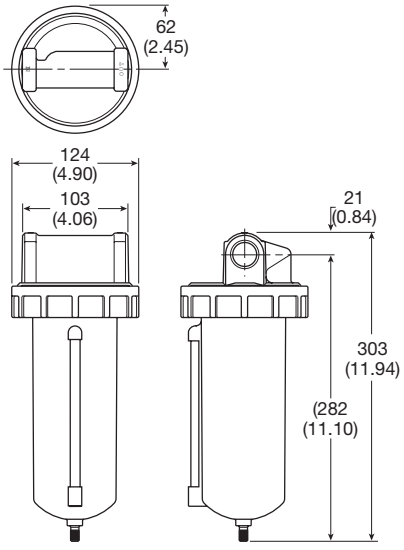
‡ dm³/s (scfm) = Standard cubic feet per minute at 6,2 bar (90 psig) inlet, 0,34 bar (5 psig) pressure drop.
( ) Bowl type, [ ] Drain type

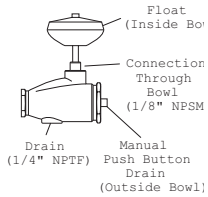
Dimensions mm (inches)

F602G06W, F602G08W (Hi-Flow)



F602G06E, F602G08E (Hi-Flow)



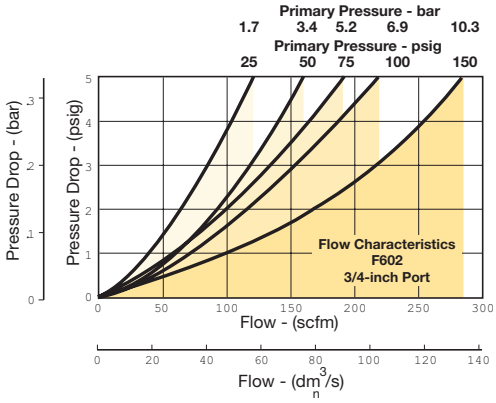


"Q" Option External Heavy Duty Auto Drain SA602D / SA603D

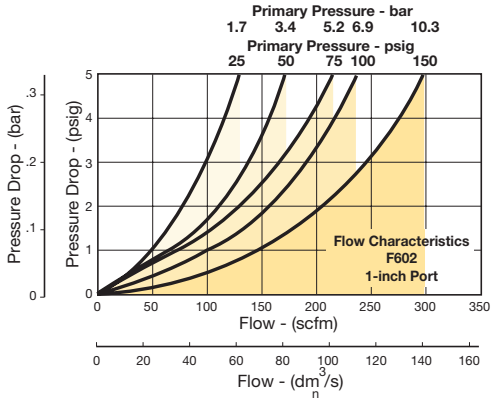
For heavy duty applications where the filter is being used to remove large volumes of liquid and/or particulate matter from the airstream, the external automatic drain ("Q" option) should be used.

Flow Charts

F602 3/4" Particulate Filter



F602 1" Particulate Filter



Material Specifications

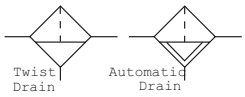
Body	Zinc
Bowl (E) 32 oz. without sight gauge	Aluminum
Bowl (W) 16 oz. with sight gauge	Zinc
Manual twist drain & overnight	Brass
Drain housing "R"	Acetal
Drain housing "Q"	Bronze
Element	Polypropylene
Seals	Nitrile
Sight gauge	Nylon

Repair and Service Kits

Aluminum bowl (E) 32 oz.	**BK603B**
Zinc bowl with sight gauge (W) 16 oz.	**BK605WB**
External auto drain (E) 32 oz.	**SA603D**
External auto drain (W) 16 oz.	**SA602D**
Internal auto drain (All)	**SA602MD**
Manual drain (All)	**SA600Y7-1**
Semi-auto "overnight" drain *(drains automatically under zero pressure)*	**SA602A7**
40 micron element (All)	**EK602B**
5 micron element (All)	**EK602VB**
Mounting bracket, 3/4" Unit *(pair or 2 kits pipe mounted brackets needed)*	**SA200AW57**
Mounting bracket, 1" Unit *(pair or 2 kits pipe mounted brackets needed)*	**SA200CW57**
Deflector, baffle assembly, & retaining rod (E,W)	**RK602B**
External auto drain (All)	**RK602D**
Internal auto drain (All)	**RK602MD**
Sight glass repair kit (W)	**RKB605WB**

Hi-Flow Particulate Filters - F602

Symbols



- Excellent water removal efficiency
- For heavy duty applications with minimum pressure drop requirement
- Unique deflector plate that creates swirling of the air stream ensuring maximum water and dirt separation
- Large filter element surface guarantees low pressure drop and increased element life
- 40 micron filter element standard, 5 micron available
- Metal bowl with sight gauge standard
- Twist drain as standard, optional auto drain
- Large bowl capacity
- Optional high capacity bowl(s) available
- 1-1/2" port (BSPP, NPT)

Order Code for Ordering:

BSPP Port size	Description	Flow ‡ dm³/s (scfm)	Max. bar (psig)	Height mm (inches)	Width mm (inches)	Depth mm (inches)	Weight kg (lb)	Part number
1-1/2"	16 oz. metal bowl / manual drain	212,4 (450)	17,2 (250)	240 (9.46)	132 (5.19)	124 (4.9)	3,18 (7.0)	**F602G12WJ**
1-1/2"	16 oz. metal bowl / auto drain	212,4 (450)	11,9 (175)	240 (9.46)	132 (5.19)	124 (4.9)	3,18 (7.0)	**F602G12WJR**
1-1/2"	32 oz. metal bowl / manual drain	212,4 (450)	20,7 (300)	322 (12.69)	132 (5.19)	124 (4.9)	3.49 (7.7)	**F602G12EJ**
1-1/2"	32 oz. metal bowl / auto drain	212,4 (450)	11,9 (175)	322 (12.69)	132 (5.19)	124 (4.9)	3.49 (7.7)	**F602G12EJR**

‡ dm³/s (scfm) = Standard cubic feet per minute at 6.2 bar (90 psig) inlet and 0,34 bar (5 psig) pressure drop.

Options:

F602 [ ] **12** [ ] [ ] [ ] **/****

Port Threads	
NPT	–
G BSPP	**G**

Port Size	
1-1/2 inch	**12**

Bowl	
32 oz. Large capacity metal without sight gauge	**E**
16 oz. Metal with sight gauge	**W**

Element	
G	**5 Micron**
J	**40 Micron**

Drains and Options	
Blank	**Manual twist drain**
Q	External heavy duty auto drain
R	**Internal auto drain**
U	**Semi-auto drain**

Engineering Level	
/**	**Will be entered at factory**

Standard order code shown in bold.

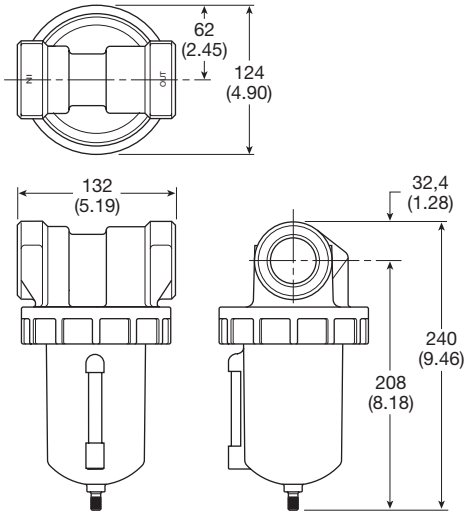
Specifications

Flow capacity‡	1-1/2"	212,4 dm³/s ANR (450 scfm)
Operating temperature		
Aluminum (E)		4,4°C to 65,6°C (40°F to 150°F)
Zinc with gauge (W)		4,4°C to 65,6°C (40°F to 150°F)
With internal auto drain [R]		4,4°C to 52°C (40°F to 125°F)
With external auto drain [Q]		4,4°C to 65,6°C (40°F to 150°F)
Max supply pressure		
Aluminum (E)		0 to 20,7 bar (0 to 300 psig)
Zinc with gauge (W)		0 to 17,2 bar (0 to 250 psig)
With internal auto drain [R]		1,4 to 11,9 bar (20 to 175 psig)
With external auto drain [Q]		0 to 17,2 bar (0 to 250 psig)
Bowl capacity	Zinc with gauge (W)	16 oz
	Aluminum (E)	32 oz
Port size		1-1/2
Weight	16 oz	3,18 kg (7.0 lb)
	32 oz	3,49 kg (7.7 lb)

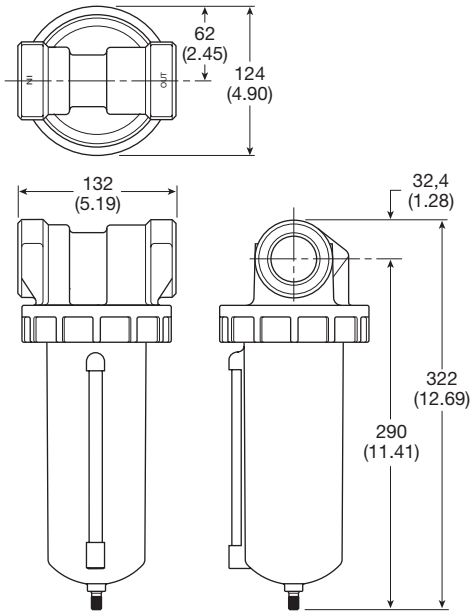
‡ dm³/s (scfm) = Standard cubic feet per minute at 6,2 bar (90 psig) inlet, 0,34 bar (5 psig) pressure drop.
( ) Bowl type, [ ] Drain type

Dimensions mm (inches)

F602G12W (Hi-Flow)

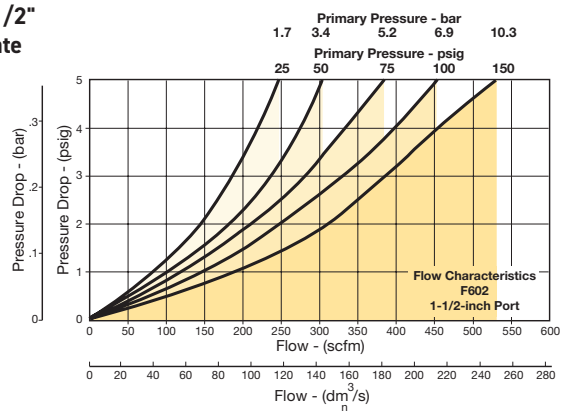


F602G12E (Hi-Flow)



Flow Charts

F602 1-1/2" Particulate Filter

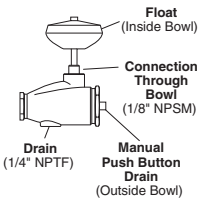


Material Specifications

Body	Zinc
Bowl (E) 32 oz. without sight gauge	Aluminum
Bowl (W) 16 oz. with sight gauge	Zinc
Manual twist drain & overnight	Brass
Drain housing "R"	Acetal
Drain housing "Q"	Bronze
Element	Polypropylene
Seals	Nitrile
Sight gauge	Nylon

Repair and Service Kits

Aluminum bowl (E) 32 oz.	**BK603B**
Zinc bowl with sight gauge (W) 16 oz.	**BK605WB**
External auto drain (E) 32 oz.	**SA603D**
External auto drain (W) 16 oz.	**SA602D**
Internal auto drain (All)	**SA602MD**
Manual drain (All)	**SA600Y7-1**
Semi-auto "overnight" drain *(drains automatically under zero pressure)*	**SA602A7**
40 micron element (All)	**EK602B**
5 micron element (All)	**EK602VB**
Deflector, baffle assembly, & retaining rod (E,W)	**RK602B**
External auto drain (All)	**RK602D**
Internal auto drain (All)	**RK602MD**
Sight glass repair kit (W)	**RKB605WB**



"Q" Option External Heavy Duty Auto Drain SA602D / SA603D

For heavy duty applications where the filter is being used to remove large volumes of liquid and/or particulate matter from the airstream, the external automatic drain ("Q" option) should be used.

Parker Hannifin Corporation
Electric Motion and Pneumatic Division - Europe

Regulators

Regulation

An air regulator is a specialized control valve. It reduces upstream supply pressure level to a specified constant downstream pressure.

Pneumatic equipment that is operated at higher-than-recommended pressure wastes the energy to generate that pressure. It creates a potential safety hazard, and probably will wear out prematurely. Operating below specified pressure can cause the machine to fail to meet design performance specifications. Therefore, precise air pressure control is essential to efficient operation of air-powered equipment.

How to Select the Proper Regulator

While regulator bodies are generally constructed of die-cast metal, other external parts may be either metal or plastic. Remember that all-metal construction is best for tough applications, where abuse is likely to occur, but plastic construction is generally lower in cost. For normal industrial applications, either construction is suitable.

Inlet pressure rating and downstream controlled range, as well as flow capacity, must be determined before selecting a regulator. Port size should match piping size.

Required response time, relieving capability, and type of adjustment are other considerations. Highly sensitive, lightweight diaphragm sensors vs. the slower, but often more durable, piston sensors. Self-relieving vs. non-relieving regulators. T-Handles or knobs as the adjustment mechanism, or air pilot operated regulator which offer remote adjustment. Other choices to be made include gauge, panel mount and other special options.

Regulator Construction

Regulators are generally constructed using a die-cast metal body. Other external parts, such as the spring cage and bottom plug, may be either metal or plastic. All-metal construction offers more durability in tough applications where abuse is likely to occur, while the plastic construction offers lower cost. For normal industrial applications (temperature range of 40° to 120° F and supply pressure to 300 PSIG), either construction will serve well.

Lightweight diaphragm sensors offer quick response and high sensitivity to air pressure changes. Piston sensors are somewhat slower but may be more durable. Where downstream pressure requirements change rapidly enough to cause regular chatter, slower response may be an advantage.

If the self-relieving feature is not needed for an application, simpler non-relieving regulators are available.

For regulators with an adjustment spring, a -T-Handle or knob provides the external link to the spring on various models.

Pilot-operated regulators substitute air pressure in the chamber above the sensor to provide the reference force. Remote adjustment through a separate pilot regulator thus becomes possible, or the pilot signal can be fed back from a downstream location for precise control.

The balanced inner valve design exposes both sides of the inner valve to essentially the same pressure. This eliminates much of the effect that changes in inlet pressure might have on inner valve position and orifice opening.

Regulator Operation

In a typical regulator, an inner valve sets the size of an orifice which connects inlet port to outlet port. The sensing element, often a diaphragm or piston mechanically linked to the inner valve, reacts to downstream pressure and a reference force to position the inner valve. The reference force can be a spring, or an air pilot chamber.

The valve is normally open. High pressure air enters and flows through the orifice toward the outlet. Downstream pressure is connected through an aspirator tube to the bottom of the diaphragm. As downstream pressure increases, the diaphragm is forced upward, compressing the adjustment spring. When the diaphragm moves, the inner valve spring pushes the inner valve disc upward to throttle the orifice. If downstream pressure exhausts, the mechanical sequence reverses and the inner valve disc opens the orifice until the set pressure is reached again.

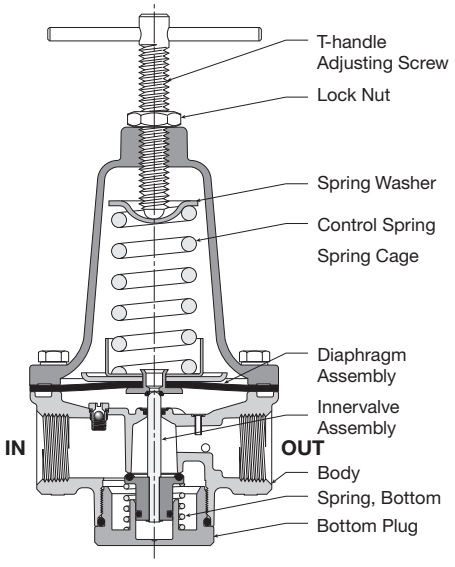
The arrangement of separate diaphragm chamber and aspirator tube accomplishes two purposes. First, the diaphragm is moved out of the potentially abrasive air stream. Second, and more important, if the downstream system calls for high flow, this flow generates a low pressure venturi effect at the end of the aspirator tube and into the diaphragm chamber. The diaphragm therefore reacts more quickly to open the orifice via the inner valve, thereby improving response time to high flow demands.

Some circuits may be subject to downstream-generated high pressure (from high temperatures or heavy vertical loads on cylinders, for example). This high pressure is reduced by a self-relieving feature built into the regulator. The inner valve stem normally blocks a relieving orifice in the center of the diaphragm. If excessive pressure lifts the diaphragm off the stem, air bleeds through the orifice and out the spring cage vent until the system returns to the set pressure.

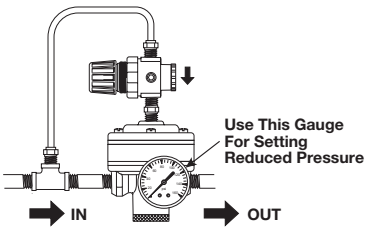
Regulators

Regulator Comparison Chart

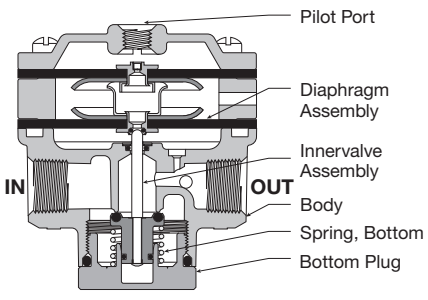
		High Precision Regulators			Precision Regulator
	Examples →	**R210**	**R220**	**R230**	**R216**
Repeatability / Sensitivity	Regulator's ability to return to a set pressure after inducing flow	0.005 PSIG 1/8" Water Column	0.005 PSIG 1/8" Water Column	0.010 psig 1/4" Water Column	0.5 to 1.0 psig
Reduced Pressure Variation	This refers to the regulator's ability to maintain a consistent output pressure when faced with variables such as time, cycling, temperature, supply pressure, flow, etc.	Best	Best	Better	Good
Input Pressure	Unregulated air pressure going into the regulator	150 PSIG Max.	150 PSIG Max.	250 PSIG Max.	Varies
Effect of Supply Pressure Variation on Regulated Pressure	Reduced / set pressure variation when input pressure changes by 100 PSIG	0.020 PSIG	0.020 PSIG	0.100 PSIG	4 PSIG
Reduced Pressure Range	Reduced pressure ranges available	2-40 PSIG 2-120 PSIG	2-120 PSIG	0-2 PSIG 0-30 PSIG 0-60 PSIG 0-150 PSIG	Varies
Flow Capacity	Regulator's flow capacity	14 SCFM	14 SCFM	80 SCFM	Varies
Exhaust (Relief) Capacity	Regulator's exhaust/relief flow rating when backpressure is introduced from downstream	3 SCFM	11 SCFM	4 SCFM	Low
Overpressure to Relieve **Key in cylinder applications*	Regulator's sensitivity to relieve excess downstream pressure over the set pressure	Best (0.005 PSIG)	Best (0.005 PSIG)	Better (0.010 PSIG)	Good (1 PSIG)
Constant Bleed	Does the regulator constantly bleed air to the atmosphere to maintain accuracy?	Yes	Yes	Yes	Varies
Size Constraints	Overall size of regulator	4.5" H x 2.06" W	4.5" H x 2.06" W	5.5" H x 3" W	Varies
Mounting Constraints	Mounting options	Panel, Pipe, or Bracket	Panel, Pipe, or Bracket	Panel, Pipe, or Bracket	Panel, Pipe, Bracket, or Modular
Port Size	Inlet / Outlet port size	1/4"	1/4"	1/4" or 3/8"	Varies



Standard Regulator



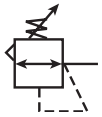
Pilot Regulator Application



Pilot Operated Regulator

Standard Regulators - R119

Symbols



- High flow performance featuring rugged design for the most demanding applications
- Ideal for those installations calling for constant pressure with wide variation in flow
- Diaphragm operated design with balanced poppet design for quick and accurate regulation
- Secondary aspiration plus balanced poppet provides quick response and accurate pressure regulation
- Heavy duty tee handle adjustment
- Reverse flow version available
- Panel mount version available
- 1/4", 3/8", 1/2" ports (BSPP, NPT)

Order Code for Ordering:

BSPP Port size	Description (0-125 psig reduced pressure)	Flow‡ dm^3/s (scfm)	Max. bar (psig)	Height mm (inches)	Width mm (inches)	Depth mm (inches)	Weight kg (lb)	Part number
1/4"	Without gauge, relieving	47,2 (100)	20,7 (300)	169 (6.67)	76 (3.0)	76 (3.0)	0,82 (1.8)	**R119G02C**
1/4"	With gauge, relieving	47,2 (100)	20,7 (300)	169 (6.67)	76 (3.0)	76 (3.0)	0,82 (1.8)	**R119G02CG**
3/8"	Without gauge, relieving	51,9 (110)	20,7 (300)	169 (6.67)	76 (3.0)	76 (3.0)	0,82 (1.8)	**R119G03C**
3/8"	With gauge, relieving	51,9 (110)	20,7 (300)	169 (6.67)	76 (3.0)	76 (3.0)	0,82 (1.8)	**R119G03CG**
1/2"	Without gauge, relieving	70,8 (150)	20,7 (300)	175 (6.9)	90 (3.56)	90 (3.56)	1,45 (3.2)	**R119G04C**
1/2"	With gauge, relieving	70,8 (150)	20,7 (300)	175 (6.9)	90 (3.56)	90 (3.56)	1,45 (3.2)	**R119G04CG**

‡ dm^3/s (scfm) = Standard cubic feet per minute at 7 bar (100 psig) inlet and 5,2 bar (75 psig) no flow secondary setting and 1,4 bar (20 psig) pressure drop.

Options:

R119 [ ] [ ] [ ] [ ] **/****

Port Threads	
NPT	–
G BSPP	**G**

Port Size	
1/4 inch	**02**
3/8 inch	**03**
1/2 inch	**04**

Reduced Pressure Range	
0 to 1,7 bar (0 to 25 psig)	**A**
0 to 4,1 bar (0 to 60 psig)	**B**
0 to 8,6 bar (0 to 125 psig)	**C**
0 to 17,2 bar (0 to 250 psig)	**D**

Engineering Level	
/**	**Will be entered at Factory**

Options	
Blank	**None**
G	Gauge
K†	Non-relieving
X64**	Fluorocarbon o-rings and diaphragm
X80*	Reverse flow
X7	Brass bottom plug

* Reverse flow for use downstream of control valves.
** Brass bottom plug standard with X64 option.
† Not available with 17,2 bar (250 psig) spring.

Standard order code shown in bold.

CAUTION:

REGULATOR PRESSURE ADJUSTMENT – The working range of knob adjustment is designed to permit outlet pressures within their full range. Pressure adjustment beyond this range is also possible because the knob is not a limiting device. This is a common characteristic of most industrial regulators, and limiting devices may be obtained only by special design. For best performance, regulated pressure should always be set by increasing the pressure up to the desired setting.

⚠ WARNING

Product rupture can cause serious injury.
Do not connect regulator to bottled gas.
Do not exceed Maximum primary pressure rating.

Specifications

Flow capacity‡	1/4"	47,2 dm^3/s, ANR (100 scfm)
	3/8"	51,9 dm^3/s, ANR (110 scfm)
	1/2"	70,8 dm^3/s, ANR (150 scfm)
Operating temperature		4,4°C to 52°C (40°F to 125°F)
Max supply pressure		0 to 20,7 bar (0 to 300 psig)
Reduced pressure range		0,14 to 8,6 bar (2 to 125 psig)
Port size		1/4, 3/8, 1/2
Gauge ports (2)		1/4
Weight	1/4"	0,82 kg (1.8 lb)
	3/8"	0,82 kg (1.8 lb)
	1/2"	1,45 kg (3.2 lb)

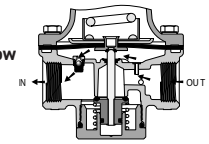
‡ dm^3/s (scfm) = Standard cubic feet per minute at 6,2 bar (90 psig) inlet, 5.2 bar (75 psig) no flow secondary setting and 1,4 bar (20 psig) pressure drop.

Material Specifications

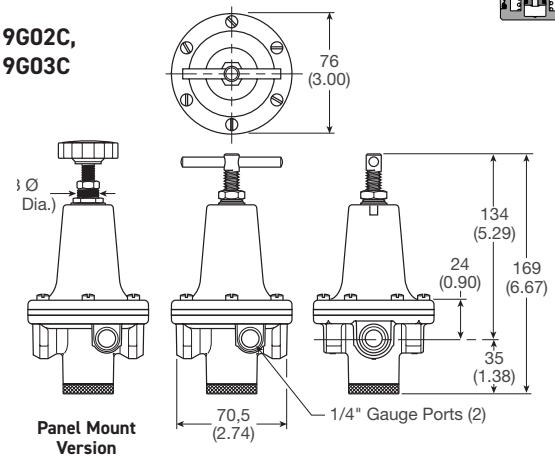
Adjusting screw, springs	Steel
Body, spring cage	Zinc
Bottom plug	Nylon
Innervalve	Brass
Seals	Buna N

Dimensions mm (inches)

X80 Reverse Flow Option

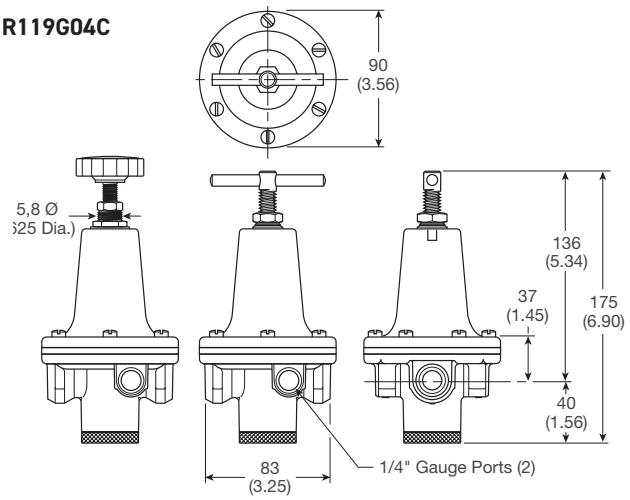


R119G02C, R119G03C



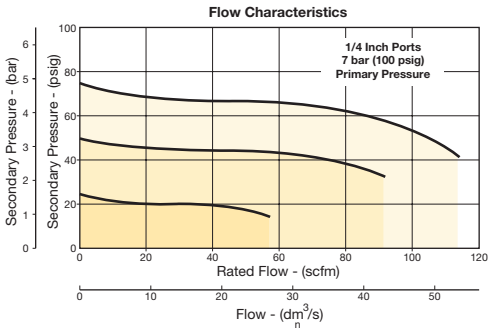
Panel Mount Version

R119G04C

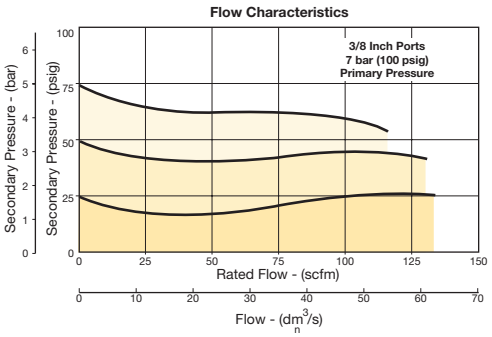


Flow Charts

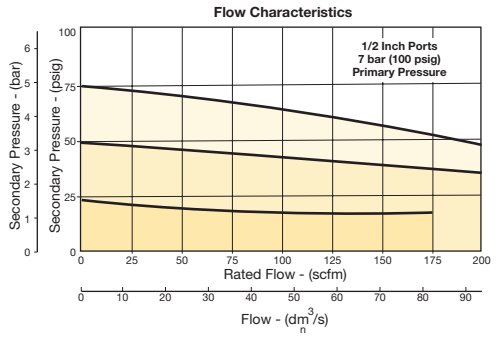
R119 1/4" Regulator



R119 3/8" Regulator



R119 1/2" Regulator



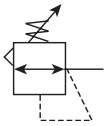
Repair and Service Kits

2" dial face 60 psig (0 to 4.1 bar), gauge	**K4520N14060**
2" dial face 160 psig (0 to 11.0 bar), gauge	**K4520N14160**
2" dial face 300 psig (0 to 20.7 bar), gauge	**K4520N14300**
1-3/4" digital round face 160 psig (0 to 11.0 bar), gauge	**K4517N14160D**
Mounting bracket, 1/4", 3/8"	**SA15Y57**
Mounting bracket, 1/2"	**18A57**
Panel mount conversion kit, 1/4", 3/8"	**4202**
Panel mount conversion kit, 1/2"	**4204**
Non-relieving diaphragm, valve assembly (1/4", 3/8"; all psig)	**RK118Y**
Relieving diaphragm, valve assembly (1/4", 3/8"; all psig)	**RK119Y**
Non-Relieving diaphragm, valve assembly (1/2"; 25, 60, 125 psig)	**RK118A**
Relieving diaphragm, valve assembly (1/2"; 25, 60, 125 psig)	**RK119A**
Relieving diaphragm, valve assembly (1/2"; 250 psig)	**RK119A250**
Spring cage & T-handle kit (1/4 & 3/8)	**RKC119Y**
Spring cage & insert only kit (1/2)	**SAC18A3/BK**

For fluorocarbon repair kits, add X64 to kit number suffix.

Hi-Flow Regulators - R119

Symbols



- High flow performance featuring rugged design for the most demanding applications
- Ideal for those installations calling for constant pressure with wide variation in flow
- Diaphragm operated design with balanced poppet design for quick and accurate regulation
- Secondary aspiration plus balanced poppet provides quick response and accurate pressure regulation
- Heavy duty tee handle adjustment
- Reverse flow version available
- 3/4", 1" ports (BSPP, NPT)

Order Code for Ordering:

BSPP Port size	Description (0-125 psig reduced pressure)	Flow‡ dm^3/s (scfm)	Max. bar (psig)	Height mm (inches)	Width mm (inches)	Depth mm (inches)	Weight kg (lb)	Part number
3/4"	Without gauge, relieving	141,6 (300)	20,7 (300)	255 (10.02)	119 (4.69)	119 (4.69)	2,81 (6.2)	**R119G06C**
3/4"	With gauge, relieving	141,6 (300)	20,7 (300)	255 (10.02)	119 (4.69)	119 (4.69)	2,81 (6.2)	**R119G06CG**
1"	Without gauge, relieving	188,8 (400)	20,7 (300)	255 (10.02)	119 (4.69)	119 (4.69)	2,81 (6.2)	**R119G08C**
1"	With gauge, relieving	188,8 (400)	20,7 (300)	255 (10.02)	119 (4.69)	119 (4.69)	2,81 (6.2)	**R119G08CG**

‡ dm^3/s (scfm) = Standard cubic feet per minute at 7 bar (100 psig) inlet and 5,2 bar (75 psig) no flow secondary setting and 1,4 bar (20 psig) pressure drop.

Options:

R119 [ ] [ ] [ ] [ ] **/****

Port Threads	
NPT	–
G BSPP	**G**

Port Size	
3/4 inch	**06**
1 inch	**08**

Reduced Pressure Range	
0 to 8,6 bar (0 to125 psig)	**C**
0 to 17,2 bar (0 to 250 psig)	**D**

Options	
Blank	**None**
G	Gauge
K	Non-relieving
X64**	Fluorocarbon o-rings and diaphragm
X80*	Reverse flow
X7	Brass Bottom Plug

Engineering Level	
/**	**Will be entered at Factory**

* Reverse flow for use downstream of control valves.
** Brass bottom plug standard with X64 option.

Standard order code shown in bold.

CAUTION:

REGULATOR PRESSURE ADJUSTMENT – The working range of knob adjustment is designed to permit outlet pressures within their full range. Pressure adjustment beyond this range is also possible because the knob is not a limiting device. This is a common characteristic of most industrial regulators, and limiting devices may be obtained only by special design. For best performance, regulated pressure should always be set by increasing the pressure up to the desired setting.

⚠ WARNING

Product rupture can cause serious injury.
Do not connect regulator to bottled gas.
Do not exceed Maximum primary pressure rating.

Specifications

Flow capacity‡	3/4"	141,6 dm^3/s, ANR (300 scfm)
	1"	188,8 dm^3/s, ANR (400 scfm)
Operating temperature		4,4°C to 52°C (40°F to 125°F)
Max supply pressure	0 to 20,7 bar (0 to 300 psig)	
Reduced pressure range		0,14 to 8,6 bar (2 to 125 psig)
Port size		3/4, 1, 1-1/2
Gauge ports (2)		1/4
Weight	3/4"	2,81 kg (6.2 lb)
	1"	2,81 kg (6.2 lb)

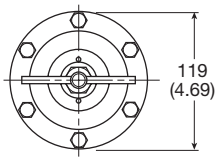
‡ dm^3/s (scfm) = Standard cubic feet per minute at 6,2 bar (90 psig) inlet, 5.2 bar (75 psig) no flow secondary setting and 1,4 bar (20 psig) pressure drop.

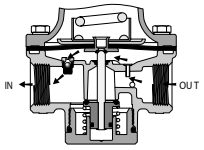
Material Specifications

Adjusting screw, springs	Steel
Body, spring cage	Zinc
Bottom plug	Nylon
Innervalve	Brass
Seals	Buna N

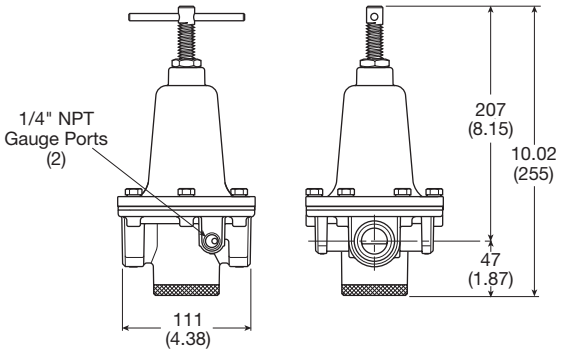
Dimensions mm (inches)

R119G06C, R119G08C

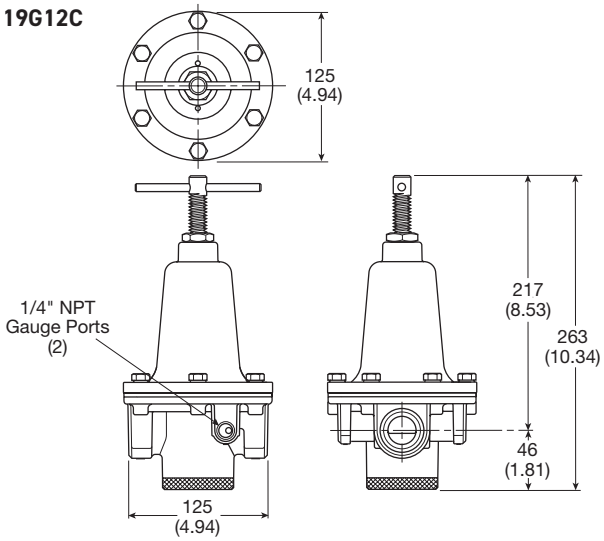




X80 Reverse Flow Option

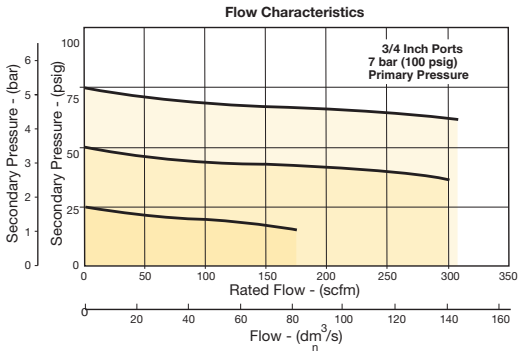


R119G12C

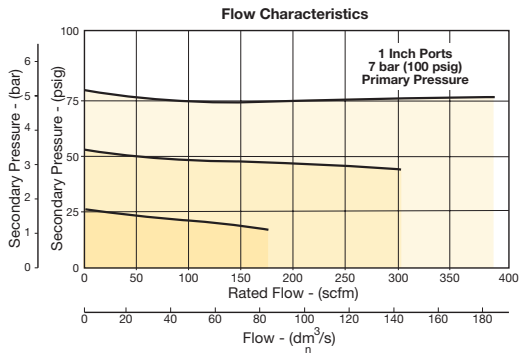


Flow Charts

R119 3/4" Regulator



R119 1" Regulator



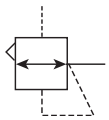
Repair and Service Kits

2" dial face 60 psig (0 to 4.1 bar), gauge	**K4520N14060**
2" dial face 160 psig (0 to 11.0 bar), gauge	**K4520N14160**
2" dial face 300 psig (0 to 20.7 bar), gauge	**K4520N14300**
1-3/4" digital round face 160 psig (0 to 11.0 bar), gauge	**K4517N14160D**
Mounting bracket kit **18B57**	
Non-relieving diaphragm, valve assembly (3/4", 1")	**RK118B**
Relieving diaphragm, valve assembly (3/4", 1")	**RK119B**

For Fluorocarbon Repair Kits, add X64 to kit number suffix.

Pilot Operated Regulators - R119

Symbols



- Adapted for control by a remote or distant small pilot regulator. Ideal for maximum capacity requirements in applications where units are not readily accessible
- High flow performance featuring rugged design for the most demanding applications
- Ideal for those installations calling for constant pressure with wide variation in flow
- Diaphragm operated design with balanced poppet and constant bleed pilot for quick and accurate regulation.
- Secondary aspiration plus balanced poppet provides quick response and accurate pressure regulation
- Reverse flow available
- 1/4", 3/8", 1/2" ports (BSPP, NPT)

Order Code for Ordering:

BSPP Port size	Description (0-125 psig reduced pressure)	Flow‡ dm^3/s (scfm)	Max. bar (psig)	Height mm (inches)	Width mm (inches)	Depth mm (inches)	Weight kg (lb)	Part number
1/4"	Without gauge, relieving	47,2 (100)	20,7 (300)	90 (3.55)	76 (3.0)	76 (3.0)	0.73 (1.6)	**R119G02J**
3/8"	Without gauge, relieving	51,9 (110)	20,7 (300)	90 (3.55)	76 (3.0)	76 (3.0)	0.73 (1.6)	**R119G03J**
1/2"	Without gauge, relieving	70,8 (150)	20,7 (300)	99 (3.9)	90 (3.56)	90 (3.56)	1.18 (2.6)	**R119G04J**

‡ dm^3/s (scfm) = Standard cubic feet per minute at 7 bar (100 psig) inlet and 5,2 bar (75 psig) no flow secondary setting and 1,4 bar (20 psig) pressure drop.

Options:

R119 [ ] [ ] **J** [ ] **/****

Port	
NPT	–
BSPP	**G**

Port Size	
1/4 inch	**02**
3/8 inch	**03**
1/2 inch	**04**

Reduced Pressure Range	
Air pilot operated	**J**

Engineering Level	
/**	**Will be entered at Factory**

Options	
Blank	**None**
K	Non-relieving
X64*	Fluorocarbon o-rings and diaphragm
X71	Non-bleed (for use with electronic controllers)
X7	Brass bottom plug

* Brass bottom plug standard with X64 option.

Standard order code shown in bold.

CAUTION:

REGULATOR PRESSURE ADJUSTMENT – The working range of knob adjustment is designed to permit outlet pressures within their full range. Pressure adjustment beyond this range is also possible because the knob is not a limiting device. This is a common characteristic of most industrial regulators, and limiting devices may be obtained only by special design. For best performance, regulated pressure should always be set by increasing the pressure up to the desired setting.

⚠ WARNING

Product rupture can cause serious injury.
Do not connect regulator to bottled gas.
Do not exceed Maximum primary pressure rating.

Specifications

Flow capacity‡	1/4"	141,6 dm^3/s, ANR (300 scfm)
	3/8"	188.8 dm^3/s, ANR (400 scfm)
	1/2"	236 dm^3/s, ANR (500 scfm)
Operating temperature		4,4°C to 52°C (40°F to 125°F)
Pilot pressure		1/4", 3/8" thread - 1/8" 1/2" thread - 1/4"
Reduced pressure range		Adjustable to within 0,34 to 0,48 bar (5 to 7 psig) of supply pressure
Max supply pressure		0 to 20,7 bar (0 to 300 psig)
Air consumption		Constant bleed from air pilot chamber: approx. 10 scfh (0.17 scfm)
Port size		1/4, 3/8, 1/2
Gauge ports (2)		1/4
Weight	1/4"	0,73 kg (1.6 lb)
	3/8"	0,73 kg (1.6 lb)
	1/2"	1,18 kg (2.6 lb)

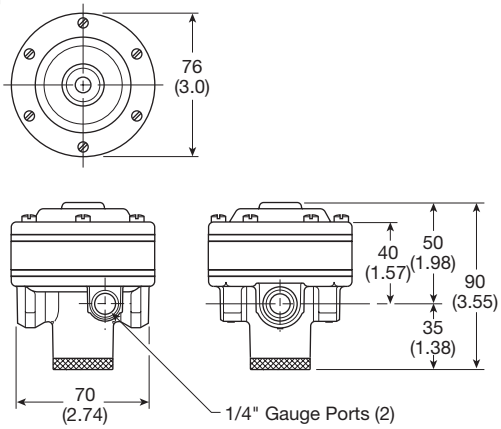
‡ dm^3/s (scfm) = Standard cubic feet per minute at 6,2 bar (90 psig) inlet, 5.2 bar (75 psig) no flow secondary setting and 1,4 bar (20 psig) pressure drop.

Material Specifications

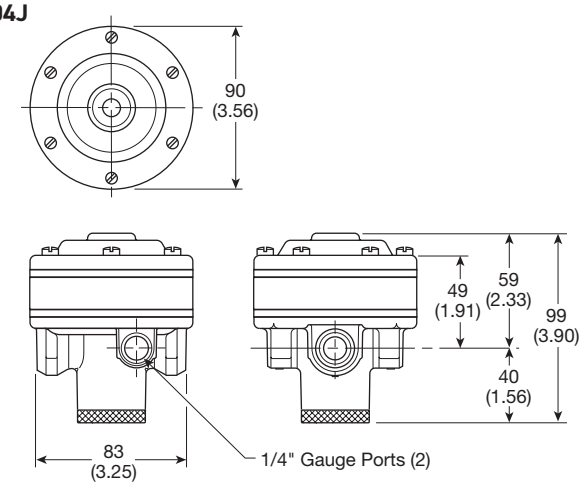
Body, ring, top plate	Zinc
Bottom plug	Nylon
Innervalve	Brass
Seals	Buna N

Dimensions mm (inches)

R119G02J, R119G03J

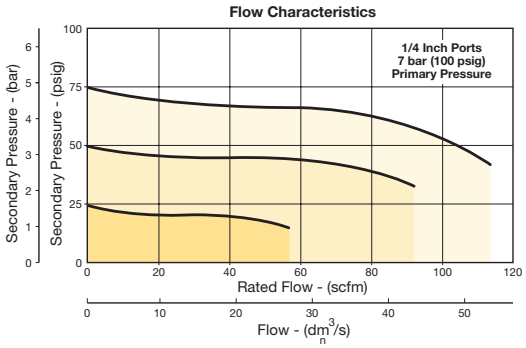


R119G04J

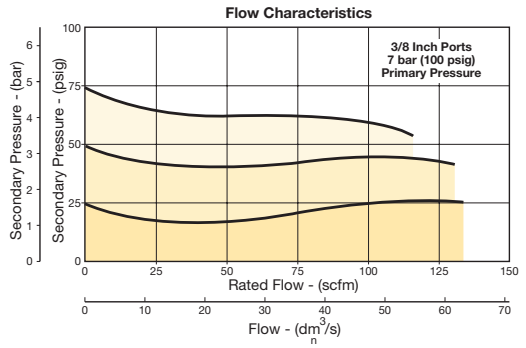


Flow Charts

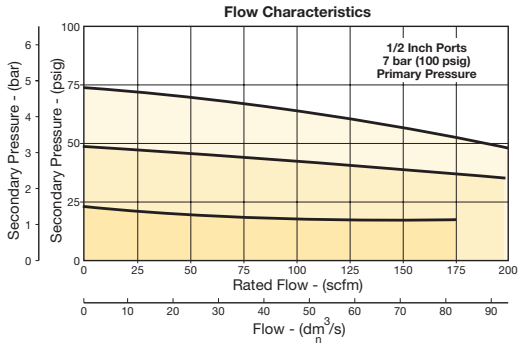
R119 1/4" Regulator



R119 3/8" Regulator



R119 1/2" Regulator



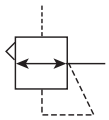
Repair and Service Kits

2" dial face 60 psig (0 to 4.1 bar), gauge	**K4520N14060**
2" dial face 160 psig (0 to 11.0 bar), gauge	**K4520N14160**
2" dial face 300 psig (0 to 20.7 bar), gauge	**K4520N14300**
1-3/4" digital round face 160 psig (0 to 11.0 bar), gauge	**K4517N14160D**
Non-relieving diaphragm, valve assembly (1/2")	**RK118X20A**
Non-relieving diaphragm, valve assembly (1/4", 3/8")	**RK118X20Y**
Relieving diaphragm, valve assembly (1/2")	**RK119X20A**
Relieving diaphragm, valve assembly (1/4", 3/8")	**RK119X20Y**

For fluorocarbon repair kits, add X64 to kit number suffix.
For non-bleed pilot repair kits, add X71 to kit number suffix.

Pilot Operated Regulators - R119

Symbols



- Adapted for control by a remote or distant small pilot regulator. Ideal for maximum capacity requirements in applications where units are not readily accessible
- High flow performance featuring rugged design for the most demanding applications
- Ideal for those installations calling for constant pressure with wide variation in flow
- Diaphragm operated design with balanced poppet and constant bleed pilot for quick and accurate regulation
- Secondary aspiration plus balanced poppet provides quick response and accurate pressure regulation
- Reverse flow version available
- 3/4", 1", 1-1/2" ports (BSPP, NPT)

Order Code for Ordering:

BSPP Port size	Description (0-125 psig reduced pressure)	Flow‡ dm^3/s (scfm)	Max. bar (psig)	Height mm (inches)	Width mm (inches)	Depth mm (inches)	Weight kg (lb)	Part number
3/4"	Without gauge, relieving,	114,6 (300)	20,7 (300)	122 (4.81)	120 (4.72)	120 (4.72)	2,36 (5.2)	**R119G06J**
1"	Without gauge, relieving,	114,6 (300)	20,7 (300)	122 (4.81)	120 (4.72)	120 (4.72)	2,36 (5.2)	**R119G08J**
1-1/2"	Without gauge, relieving,	236 (500)	20,7 (300)	130 (5.13)	125 (4.94)	125 (4.94)	2,54 (5.6)	**R119G12J**

‡ dm^3/s (scfm) = Standard cubic feet per minute at 7 bar (100 psig) inlet and 5,2 bar (75 psig) no flow secondary setting and 1,4 bar (20 psig) pressure drop.

Options:

R119 [ ] [ ] **J** [ ] **/****

Port Threads	
NPT	–
BSPP	**G**

Port Size	
3/4 inch	**06**
1 inch	**08**
1-1/2 inch	**12**

Reduced Pressure Range	
Air pilot operated	**J**

Engineering Level	
/**	**Will be entered at Factory**

Options	
Blank	**None**
K	Non-relieving
X64*	Fluorocarbon o-rings and diaphragm
X71	Non-bleed (for use with electronic controllers)
X80	Reverse flow

* Brass bottom plug standard with X64 option.

Standard order code shown in bold.

CAUTION:

REGULATOR PRESSURE ADJUSTMENT – The working range of knob adjustment is designed to permit outlet pressures within their full range. Pressure adjustment beyond this range is also possible because the knob is not a limiting device. This is a common characteristic of most industrial regulators, and limiting devices may be obtained only by special design. For best performance, regulated pressure should always be set by increasing the pressure up to the desired setting.

⚠ WARNING

Product rupture can cause serious injury.
Do not connect regulator to bottled gas.
Do not exceed Maximum primary pressure rating.

Specifications

Flow capacity‡	3/4"	141,6 dm³/s, ANR (300 scfm)
	1"	141,6 dm³/s, ANR (300 scfm)
	1-1/2"	236 dm³/s, ANR (500 scfm)
Operating temperature		4,4°C to 52°C (40°F to 125°F)
Reduced pressure range		Adjustable to within 0,34 to 0,48 bar (5 to 7 psig) of supply pressure
Max supply pressure		0 to 20,7 bar (0 to 300 psig)
Air consumption		Constant bleed from air pilot chamber: approx. 10 scfh (0.17 scfm)
Port size		3/4, 1, 1-1/2
Gauge ports (2)		1/4
Weight	3/4"	2,36 kg (5.2 lb)
	1"	2,36 kg (5.2 lb)
	1-1/2"	2,54 kg (5.6 lb)

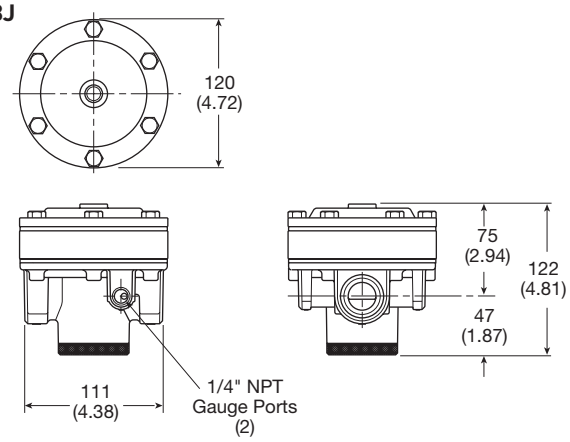
(75 psig) no flow secondary setting and 1,4 bar (20 psig) pressure drop.

Material Specifications

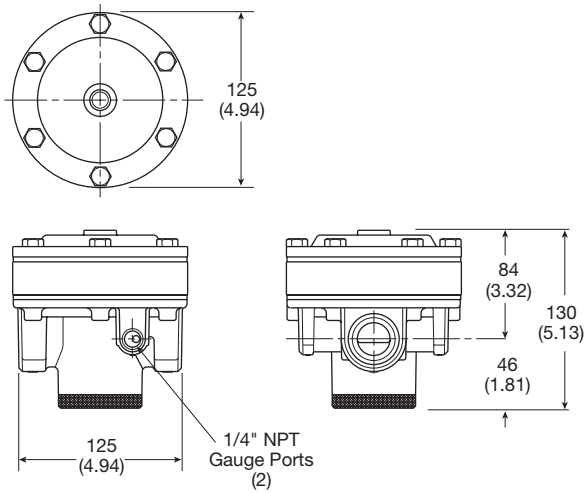
Body, ring, top plate Zinc	
Bottom plug, innervalve	Brass
Seals	Buna N

Dimensions mm (inches)

R119G06J, R119G08J

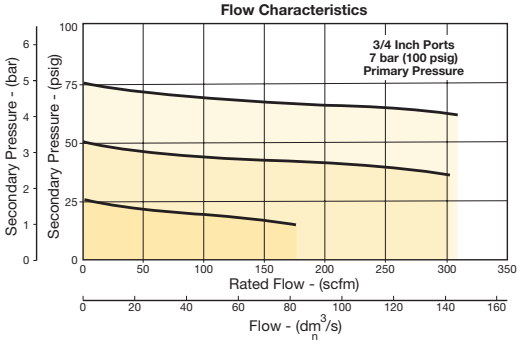


R119G12J

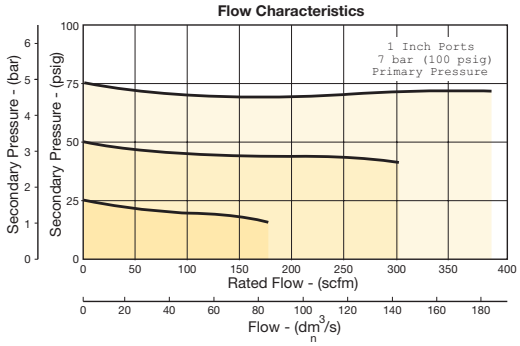


Flow Charts

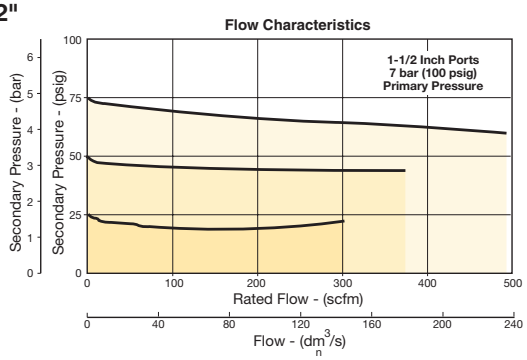
R119 3/4" Regulator



R119 1" Regulator



R119 1-1/2" Regulator



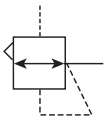
Repair and Service Kits

2" dial face 60 psig (0 to 4.1 bar), gauge	**K4520N14060**
2" dial face 160 psig (0 to 11.0 bar), gauge	**K4520N14160**
2" dial face 300 psig (0 to 20.7 bar), gauge	**K4520N14300**
1-3/4" digital round face 160 psig (0 to 11.0 bar), gauge	**K4517N14160D**
Non-relieving diaphragm, valve assembly (3/4", 1")	**RK118X20B**
Non-relieving diaphragm, valve assembly (1-1/4", 1-1/2")	**RK118X20D**
Relieving diaphragm, valve assembly (3/4", 1")	**RK119X20B**
Relieving diaphragm, valve assembly (1-1/4", 1-1/2")	**RK119X20D**

For Fluorocarbon Repair Kits, add X64 to Kit Number suffix.

Pilot Operated Regulators - R119

Symbols



- Adapted for control by a remote or distant small pilot regulator. Ideal for maximum capacity requirements in applications where units are not readily accessible
- High flow performance featuring rugged design for the most demanding applications
- Ideal for those installations calling for constant pressure with wide variation in flow
- Piston operated design with balanced poppet and dual constant bleed for quick and accurate regulation
- 2" ports (BSPP, NPT)

Order Code for Ordering:

BSPP Port size	Description (0-125 psig reduced pressure)	Flow ‡ dm^3/s (scfm)	Max. bar (psig)	Height mm (inches)	Width mm (inches)	Depth mm (inches)	Weight kg (lb)	Part number
2"	Without gauge, relieving,	850 (1800)	20,7 (300)	276 (10.87)	185 (7.31)	168 (6.63)	6,8 (15)	**R119G16J**

‡ dm^3/s (scfm) = Standard cubic feet per minute at 7 bar (100 psig) inlet and 5,2 bar (75 psig) no flow secondary setting and 1,4 bar (20 psig) pressure drop.

Options:

R119 [ ] [ ] **J**

Port Threads	
NPT	–
BSPP	**G**

Port Size	
2 inch	16

Reduced Pressure Range	
Air pilot operated	J

NOTE: Non-relieving not available.
Standard order code shown in bold.

CAUTION:

REGULATOR PRESSURE ADJUSTMENT – The working range of knob adjustment is designed to permit outlet pressures within their full range. Pressure adjustment beyond this range is also possible because the knob is not a limiting device. This is a common characteristic of most industrial regulators, and limiting devices may be obtained only by special design. For best performance, regulated pressure should always be set by increasing the pressure up to the desired setting.

⚠ WARNING

Product rupture can cause serious injury.
Do not connect regulator to bottled gas.
Do not exceed Maximum primary pressure rating.

Specifications

Flow capacity‡	2"	850 dm^3/s, ANR (1800 scfm)
Operating temperature		4,4°C to 52°C (40°F to 125°F)
Reduced pressure range		Adjustable to within 0,34 to 0,48 bar (5 to 7 psig) of supply pressure
Max supply pressure		0 to 20,7 bar (0 to 300 psig)
Air consumption		Constant bleed from air pilot chamber: approx. 10 scfh (0.17 scfm) Reduced pressure: approx. 10 scfh (0.17 scfm)
Port size		2
Gauge ports (2)		
Can be used for full flow		1/4
High pressure outlet for pilot		1/4
Weight	2"	6,8 kg (15 lb)

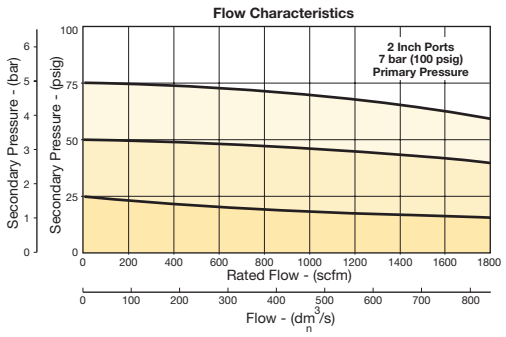
(75 psig) no flow secondary setting and 1,4 bar (20 psig) pressure drop.

Material Specifications

Body, piston	Aluminum
Seals	Buna N
Innervalve	Brass & stainless

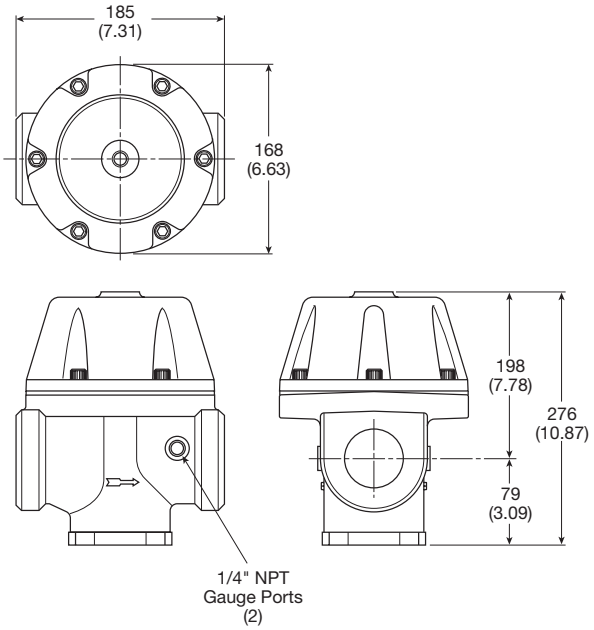
Flow Charts

R119 2" Regulator



Dimensions mm (inches)

R119G16J



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1-3/4" digital round face 160 psig (0 to 11.0 bar), gauge	**K4517N14160D**
Piston type regulation (2", 2-1/2")	**RK119G**

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